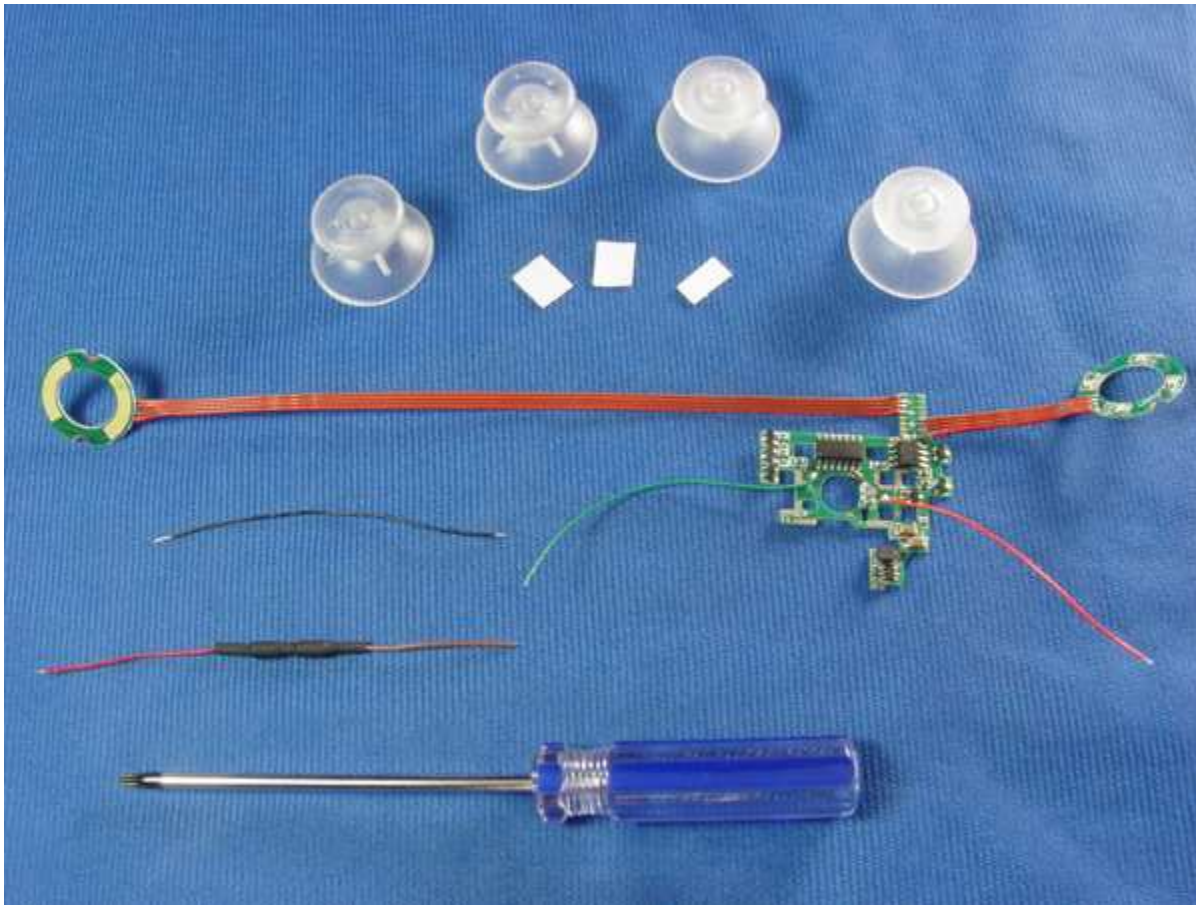


# XCM LED Analog thumbsticks installation manual

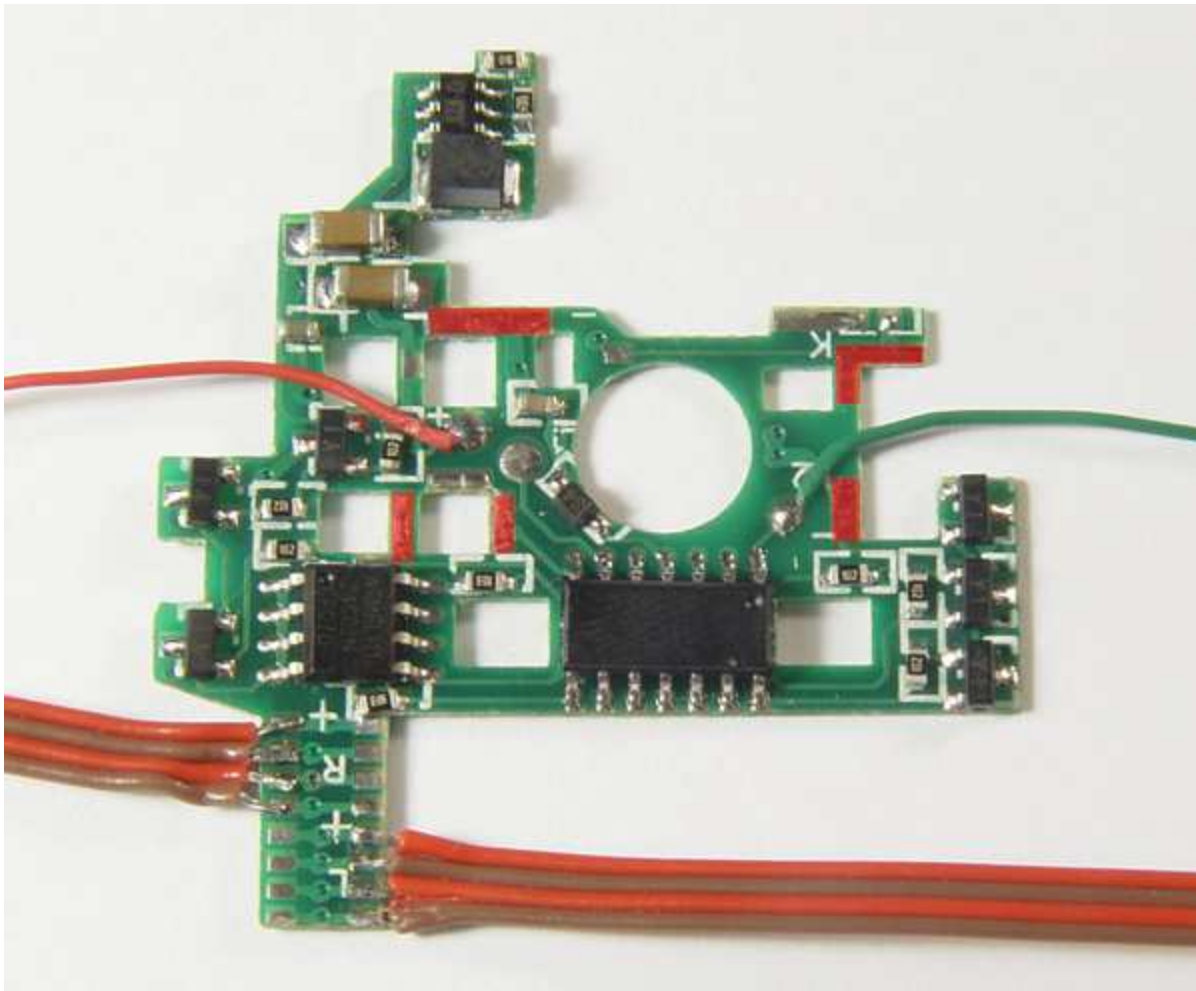
## 1.the parts



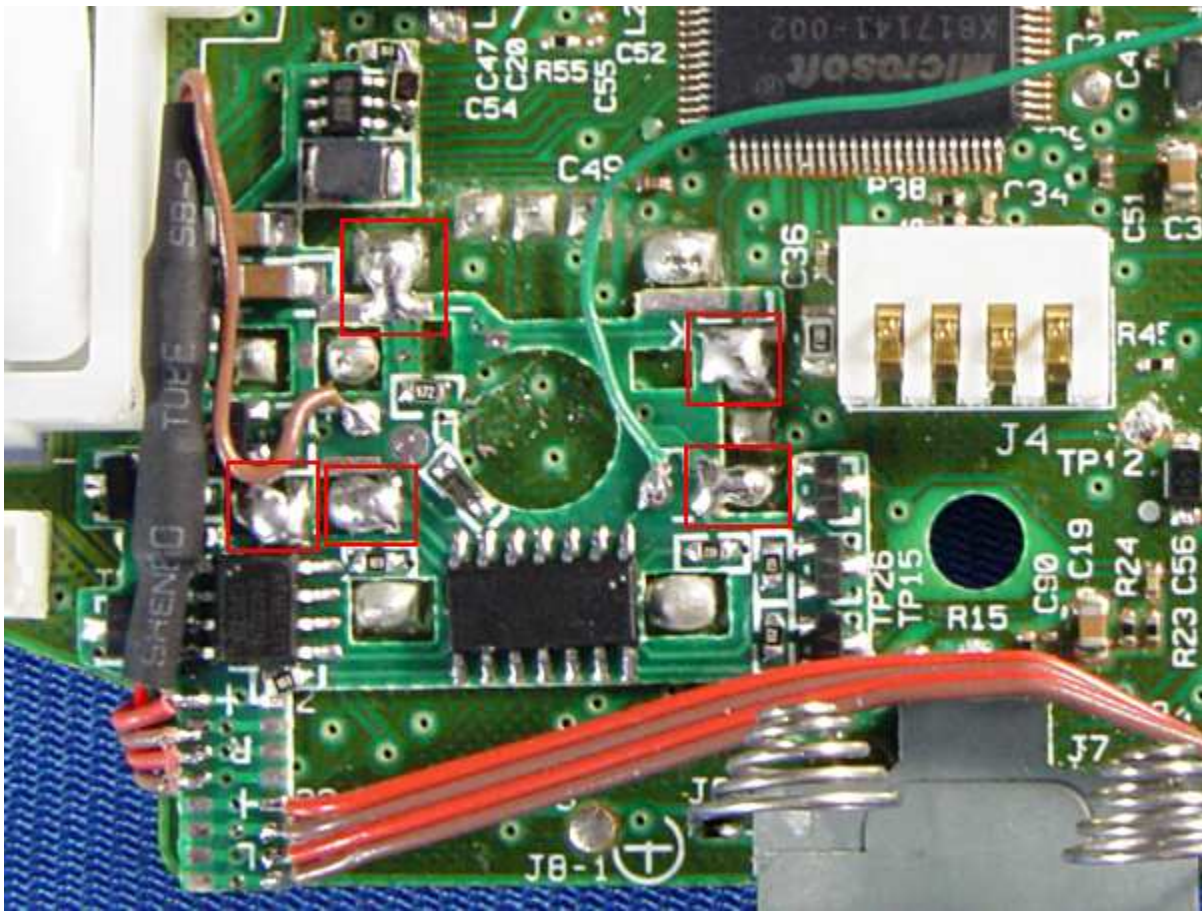
2.Place the PCB of XCM LED stick to the 360 wireless controller board.



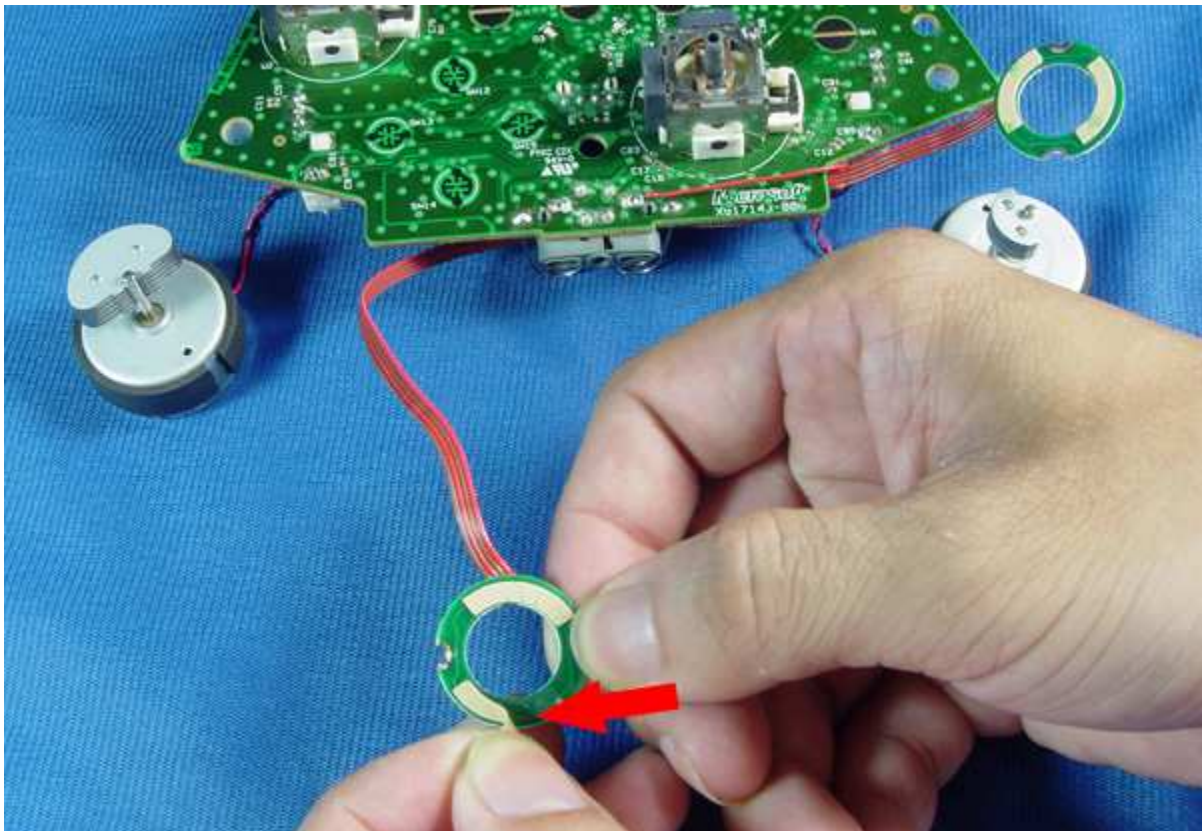
3.Solder the red area to the wireless controller PCB



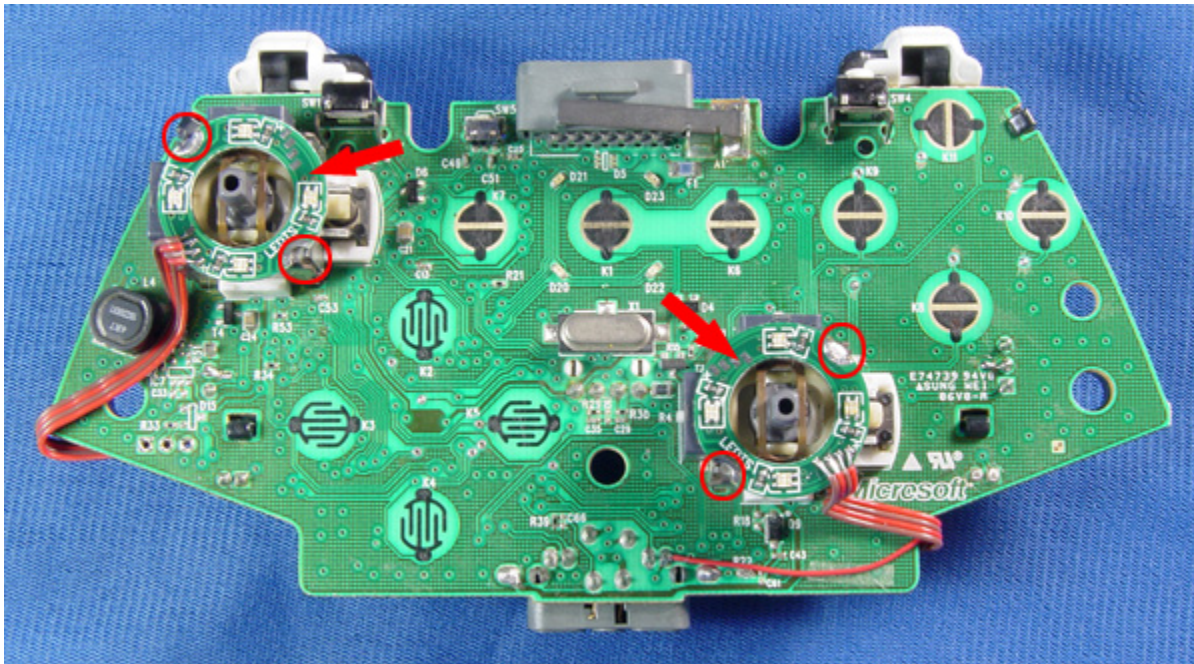
4.Solder the above 5 red area to these 5 red squares (As shown on the picture)



5. Remove the sticker of the double-side tape.



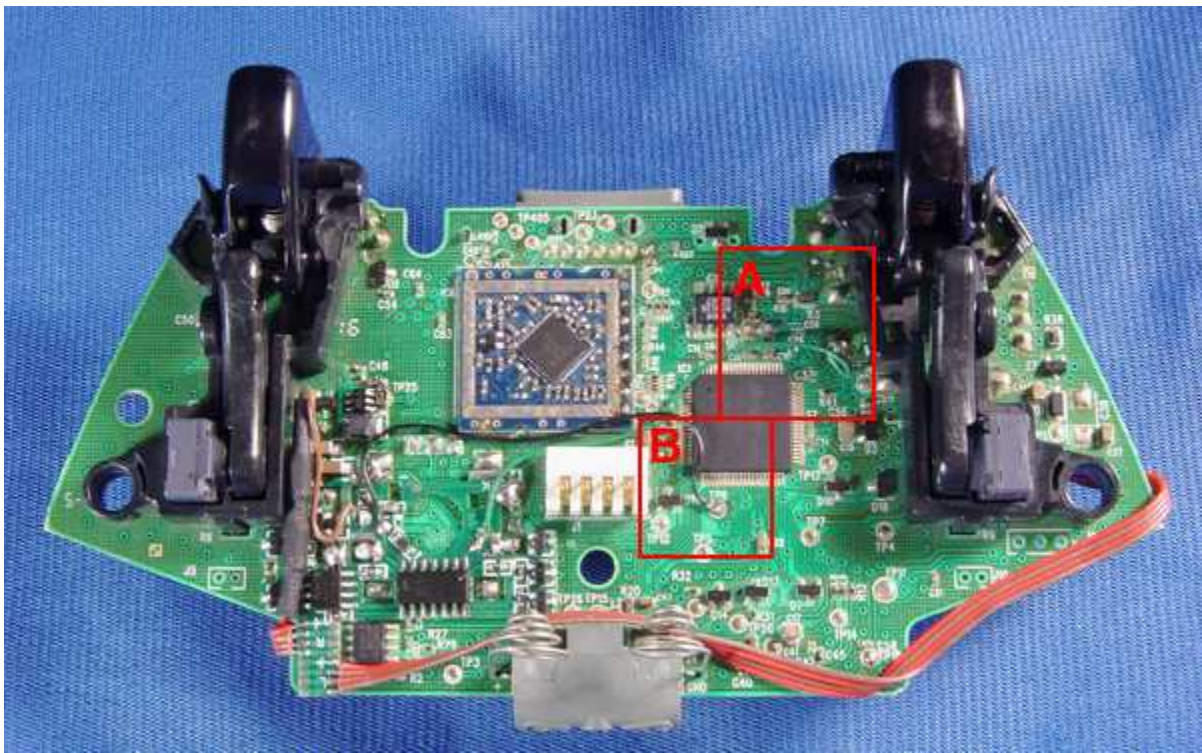
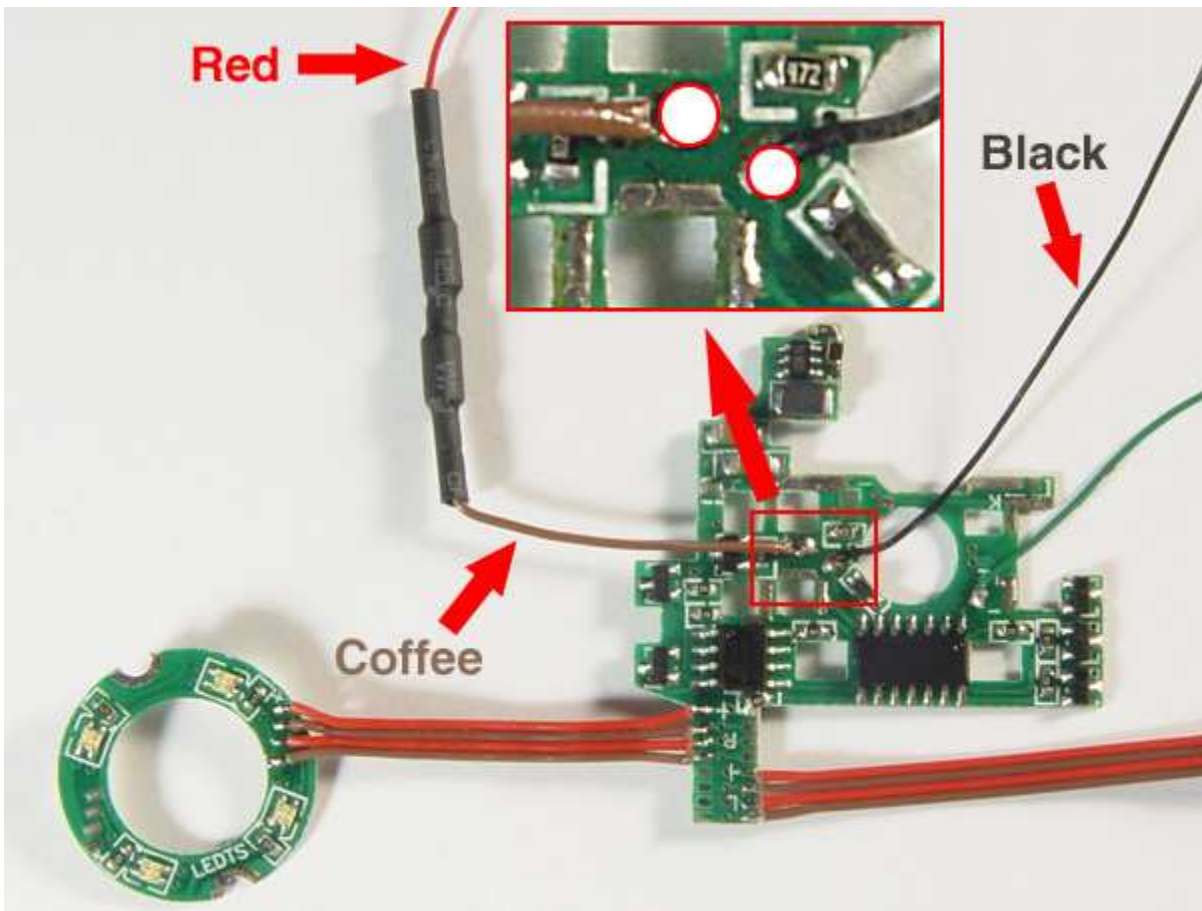
6. Stick these 2 round PCB to the arrow indicated area and solder up these 4 points (red circle indicated)

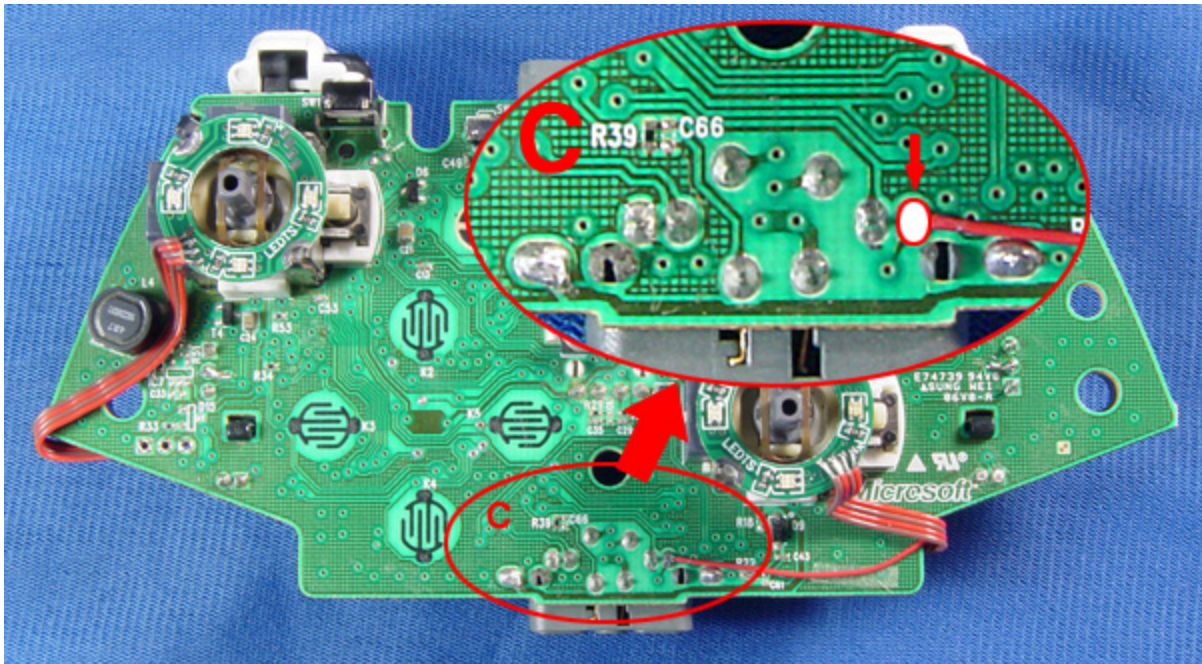
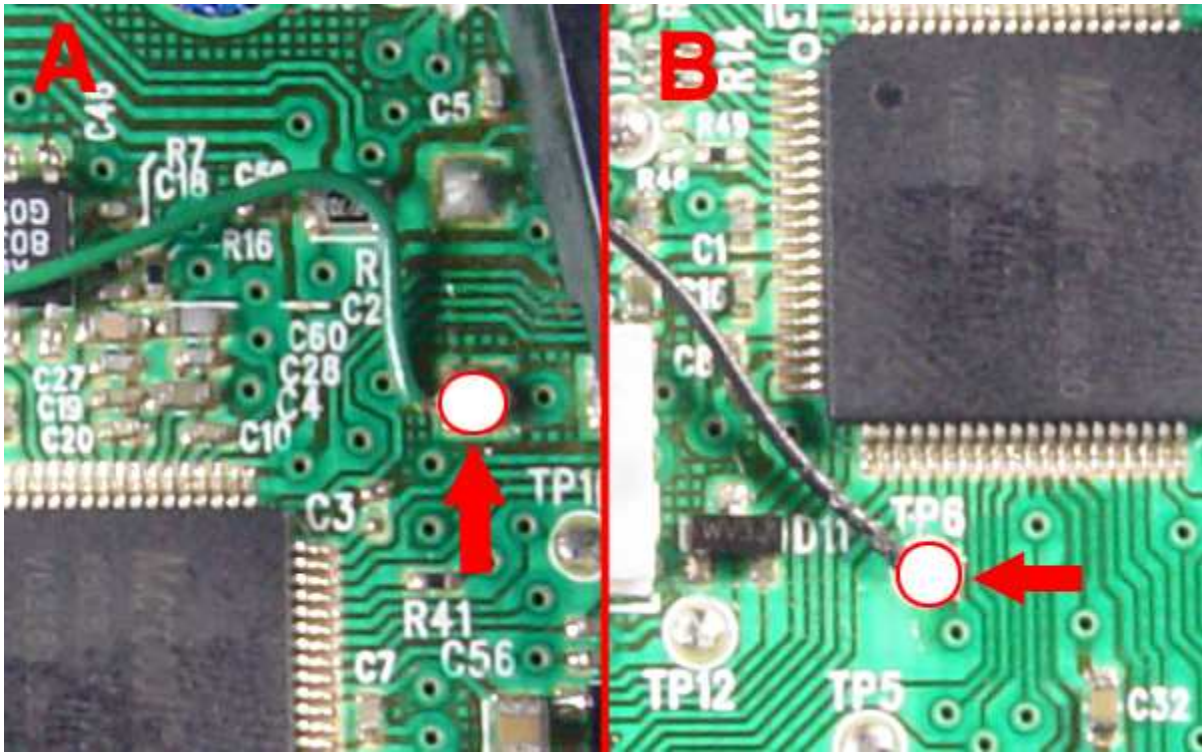


7. There has 3 versions of the 360 wireless controller PCB, please check before soldering.

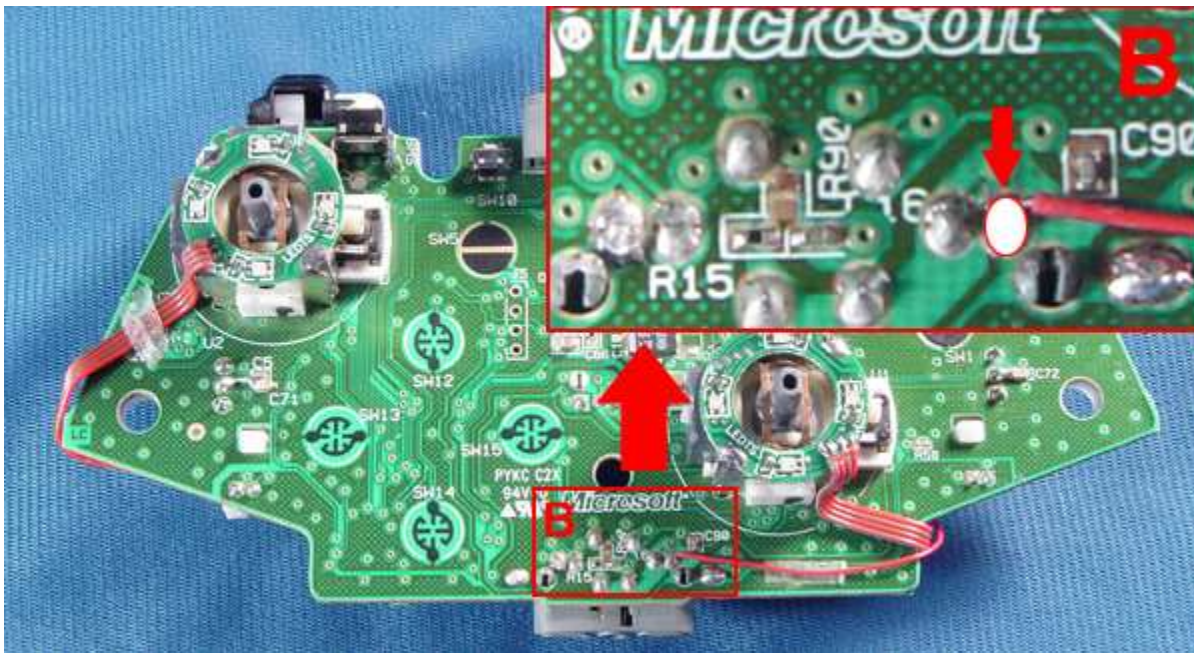
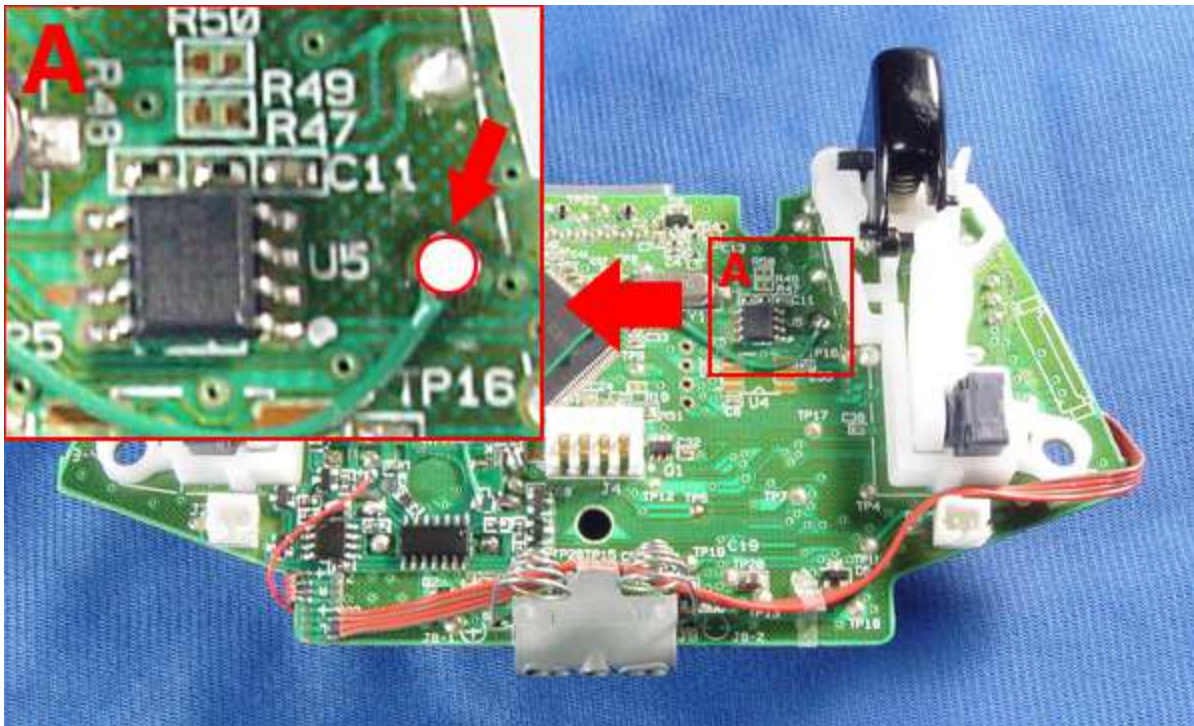
A. the Version 1 PCB of 360 wireless controller

remove the red wire which was original soldered on the PCB and solder the brown wire to its place then soldering up the black wire.



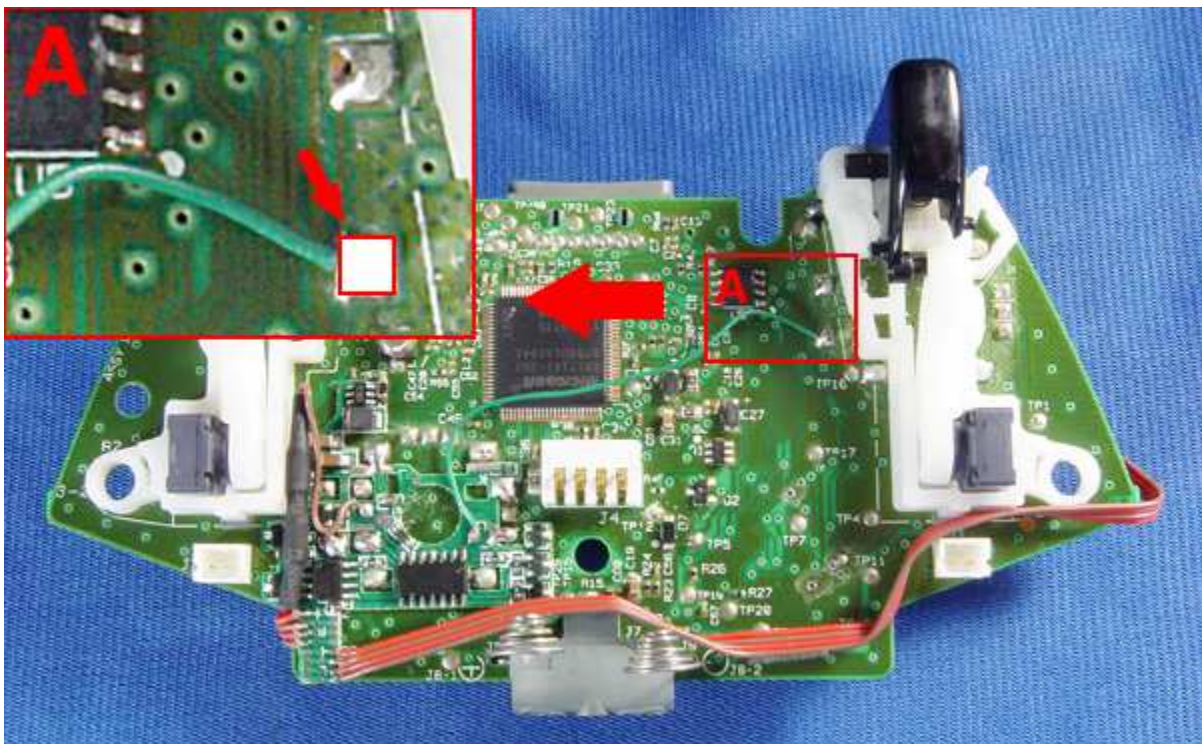
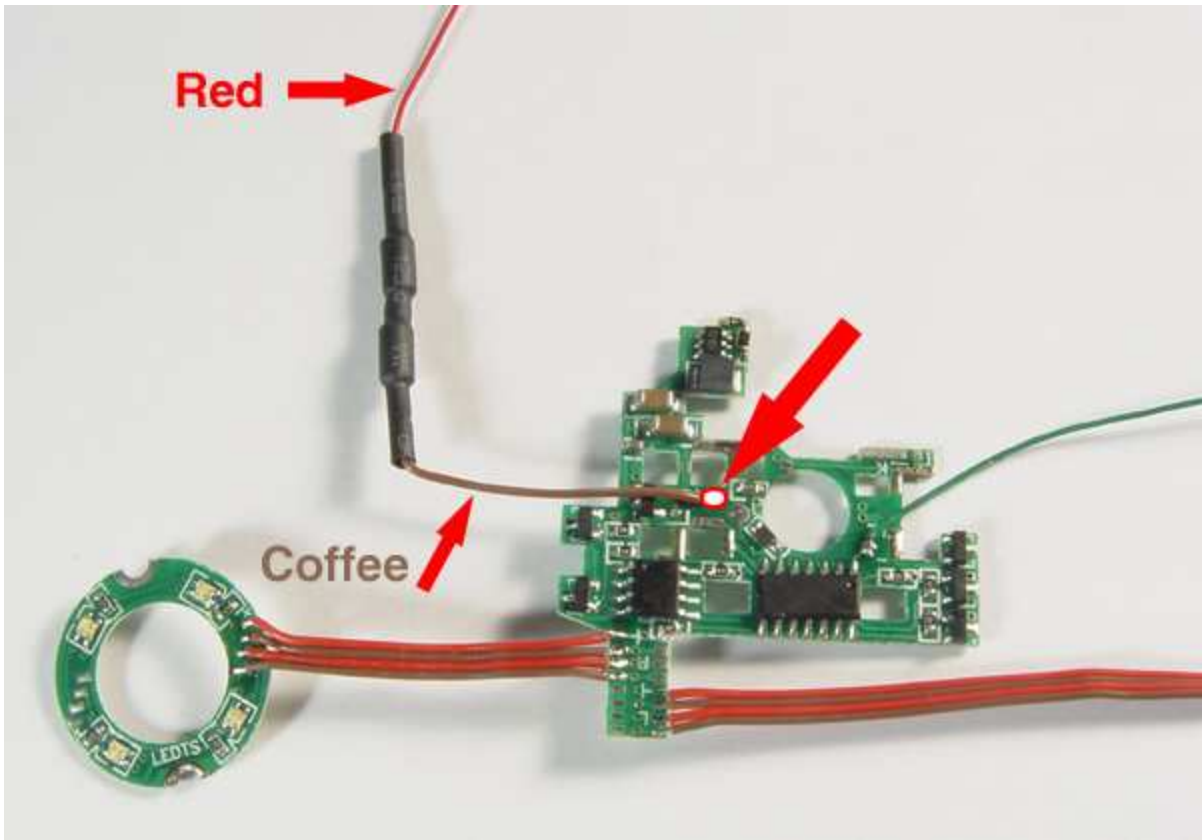


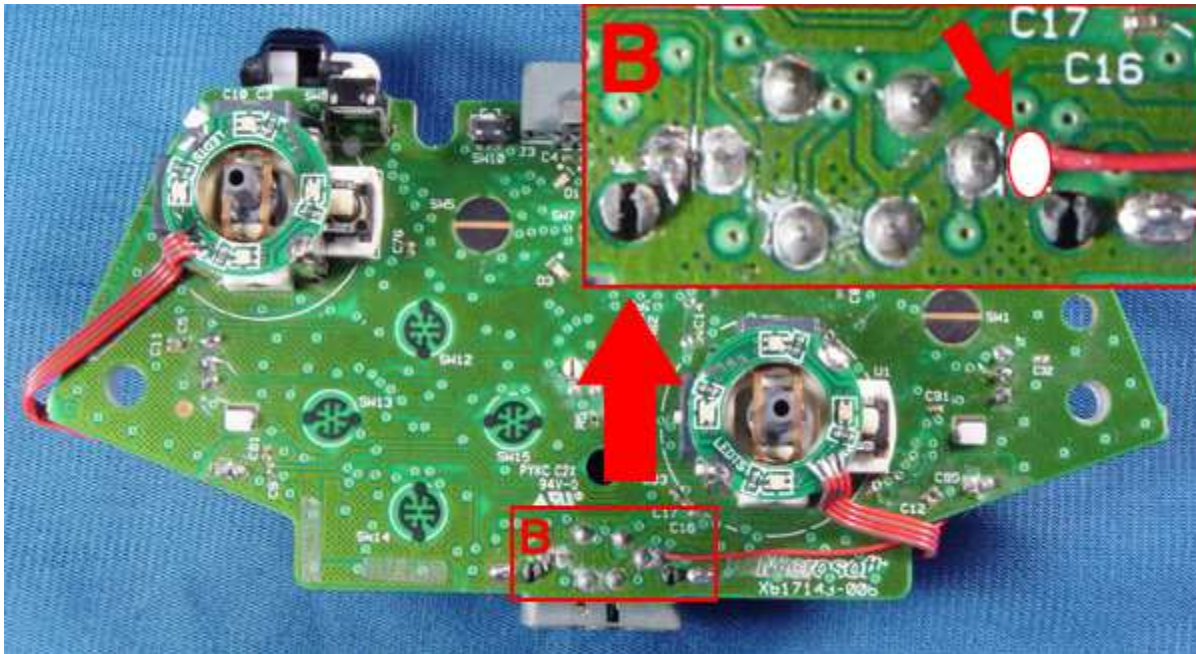
B. The Version 2 PCB of 360 wireless controller



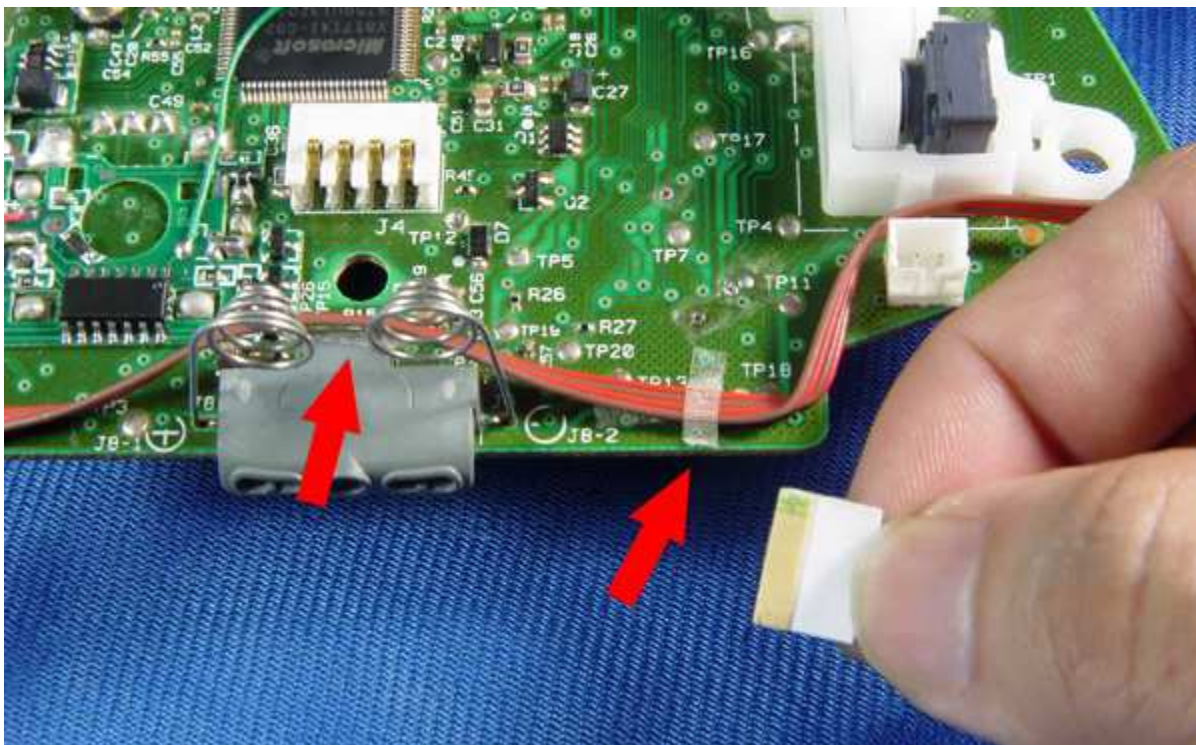
C. The Version 3 PCB of 360 wireless controller

remove the red wire which was original soldered on the PCB and solder the brown wire to its place.

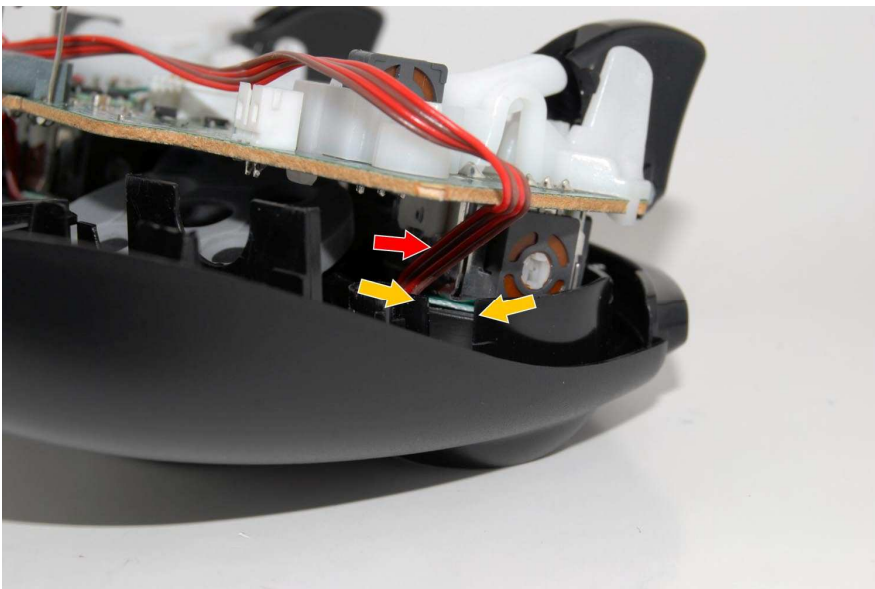
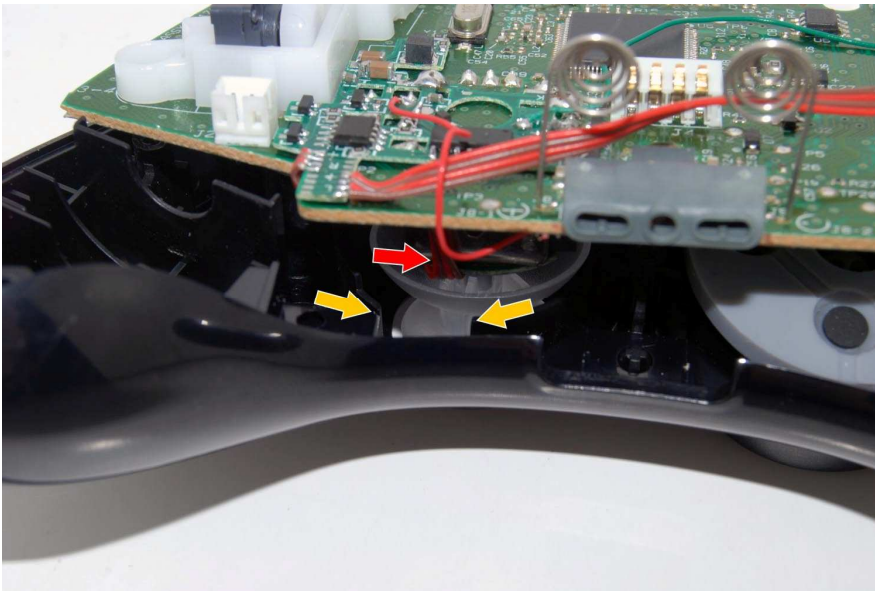




8. Use the double-side tape to stick the wires



9. Place the cable to the right position.



## How to change the LED sticks' color

The XCM LED Analog Thumb Sticks provide 7 various colors. You can have 2 different colors on 2 sticks and includes 2 sets of LED sticks , when holding down the LED anaolg stick for 4 seconds, the color of LED analog stick will change to next color, the color will start from Blue,Green,Red,Purple,Lime,Yellow,White then Off, you can stop at any color you like. There is a total of 49 color combinations to choose from this 2 LED sticks.